Complete Product Catalogue



Industrial Garbage Bags



Industrial Film



Retail Products



Disposable Gloves





Over 50 Years of Success

W. Ralston is now a part of the Inteplast Group, one of the largest manufacturers of Can Liners in North America. Established in the 1960's, W. Ralston has become Canada's market leader in waste management solutions for over 50 years. Our dedication to Quality, Service, Consistency and Innovation has been our top priority since the beginning.







Our steady growth has allowed us to expand across Canada into two manufacturing facilities in Brampton, Ontario and Drumheller, Alberta. Along with three warehouse facilities, all locations ISO 9001:2008 certified, we continue to expand in order to support our growing North American customer base.

Ralston has introduced numerous innovative 'Firsts' to the industry. We were one of the first Canadian companies to manufacture garbage bags, CGSB Certified Vapour Barrier, and BPI Certified Compostable bags. This tradition continues today by constantly expanding our offering, delivering innovative products while allowing our customers to sell into new markets.





Institutional

Food Service
Health Care
Industrial
Government
Paper Packaging
Building Supply





Consumer

Building Supply Big Box Stores Grocery Retail

We take pride in ensuring our level of quality and consistency in each and every product we produce. Being "Canadian Made" means the world to our team of experienced and knowledgeable workforce that know what it take to deliver top quality products and provide topnotch service.

As we look toward the future, Ralston is committed to maintaining our market leadership position across the country. As in the past, we will continue to invest in our products, technological capabilities and service enhancements.



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Can Liner Sizes for Common Receptacles

	Container	Description	Gallon	Container Sze	Bag Size
1	Ö	Ash-Trash Round Hole	2.5	10.25 Sq. x 16 H	LLD 20x22, 24x22 HD 20x22, 24x22
2		Steel Combo/Ash-Trash Funnel Top	3	10 Dia x 15 H	LLD 20x22, 24x22 HD 20x22, 24x22
			3.5	11.375 L x 8.25 W x 12.125 H	LLD 20x22, 24x22 HD 20x22, 24x22
3		Rectangle Wastebasket		14.375 L x 10.25 W x 15 H	LLD 22x24, 24x22 HD 22x24, 24x22
			10	15.25 L x 11 W x 19.875 H	LLD 24x22, 26x36 HD 24x22, 26x36
4		Downed Wastakaskaskat	6.5	13.5 Dia. x 14.5 H	LLD 24x22, 26x36 HD 24x22, 26x36
4		Round Wastebasket	10	15.75 Dia. X 18 H	LLD 26x36 HD 26x36
5		Janitorial Cart	25	17.25 L x 10.5 W x 30.5 H	LLD 28x40, 35x47, 35x50 HD 30x38, 36x50
6		Profile Series™/Frost®	15	19.5 L x 11.875 W x 36.625 H	LLD 35x47, 35x50 HD 36x50
7		Half Round	21	21 L x 11 W x 28 H	LLD 35x47, 35x50 HD 30x38, 36x50
8		Round Base	22	15.75 Dia. x 30.175 H	LLD 30x38, 35x47, 35x50 HD 30x38, 35x50
9		Slim Jim™	23	20 L x 11 W x 30 H	LLD 28x40, 30x38, 35x50 HD 30x38, 35x50
10		Wastemaster™/Frost®	24	14 Sq. x 35.5 H	LLD 35x47, 35x50 HD 36x50, 43x48
			15	15.375 Dia. x 27.25 H	LLD 28x40, 30x38 HD 30x38
11		Roun' Top	21	14.5 Dia. x 30 H	LLD 28x40, 35x47, 35x50 HD 30x37, 33x40
			25	16.25 Dia. x 30.5 H	LLD 28x40, 35x47, 35x50, 42x48 HD 30x38, 36x50, 43x48
10	Ë	Ach Tra-la	15	15.5 Dia. x 27.25 H	LLD 28x40, 30x38 HD 30x38
12		Ash-Trash	25	18 Dia. x 30.5 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
	~		19	14.5 Sq. x 24 H	LLD 30x38 HD 30x38
13		Square	23	14.5 Sq. x 28 H	LLD 28x40, 35x47, 30x38 HD 30x38, 30x38
			35	19.5 Sq x 27.625 H	LLD 28x40, 35x47, 30x38 HD 30x38, 30x38

	Container	Description	Gallon	Container Sze	Bag Size
14			12	13.75 Sq. x 27.375 H	LLD 35x47, 35x50 HD 36x50
14		Aspen	35	16.25 Dia. x 30.5 H	LLD 28x40, 35x47, 35x50, 42x48 HD 30x38, 36x50, 43x48
15		Liner Cart	30	18 L x 8 W x 37 H	LLD 35x47, 35x50 HD 36x50
15		Liller Gart	38	18 L x 12 W x 40 H	LLD 35x47, 35x50 HD 36x50
10		Ranger®	35	16.625 Sq. 28.5 H	LLD 28x40 , 35x50 HD 36x50
16		Hangor	45	18.25 Sq. x 29.125 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
47	TOTAL DAINES	Landmark Series™	35	19.5 Sq. x 28.5 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
17	1990	Landmark outles	45	19.5 Sq. x 34.25 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
			28	21.5 Sq. x 22.5 H	LLD 42x48 HD 43x48
18	4	Square Utility	32	21.5 Sq. x 22.5 H	LLD 42x48 HD 43x48
10		Square ounty	40	23.5 Sq. x 28.75 H	LLD 42x48 HD 43x48
			48	23.5 Sq. x 28.75 H	LLD 42x48 HD 43x48
19	10	X-Frame	50	26 L x 25.5 W x 36 H	LLD 42x48
20		Galvanized	31	24 Dia. x 27 H	LLD 42x48, 46x50 HD 43x48
			20	15.625 Dia. x 17.125 H	LLD 26x36 HD 26x36
			30	19.5 Dia. x 22.875 H	LLD 30x38 HD 30x38
21		Round Utility	32	22 Dia. x 27.25 H	LLD 35x47, 35x50 HD 36x50
			44	27 Dia. x 27.25 H	LLD 35x50 HD 36x50
			55	26.5 Dia. x 33 H	LLD 42x48
22		Drum	55	24 Dia. x 34 H	LLD 42x48
23		56 Glutton	56	25.5 L x 22.75 W x 31.125 H	LLD 42x48 HD 43x48
			35	20 Sq. x 39.5 H	LLD 42x48
24		King Can	50	22 Sq. x 24.5 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
			56	22 Sq. x 24.5 H	LLD 35x47, 35x50, 42x48 HD 36x50, 43x48
25	4	Big Wheel®	50	22.65 L x 26.75 W x 38.75 H	LLD 31x26x64
26		Tilt 'N Wheel	50	27.25 L x 23 W x 41 H	LLD 36x28x70

^{**} BIOSAK® 2100 SERIES COMPOSTABLE BAGS AVAILABLE TO FIT MOST COMMON RECEPTACLES**

Wastemaster®, Profile Series®, Landmark Series®, and Big Wheel® are registered trademarks of Rubbermaid Commercial Products, Inc.

SCHOOL OF RALSTON

Everything you need to know about polyethylene bags! **DEFINITIONS**

- Dart Drop Test: Used to determine the resistance of a bag to local failure or puncturing of the film.
 - Elemdorf Tear Test: Used to measure the resistance to tearing or puncturing.
- · Gauge: A term used to describe the thickness of a liner. Linear Low Density liners are measured in mils, while High Density liners are generally measured in microns.
- · High Density Polyethylene: Dense, economical, hydrocarbonplastic having good moisture barrier and chemical resistance. Performs well under extreme temperature. Offers superior vapor and moisture protection. Not recommended for sharp or jagged objects.
- · Linear Low Density Polyethylene: Superior stretch properties provide maximum puncture and tear resistance. Stronger than traditional low density material and non-porous. Better clarity than high density material.
- · Micron: Based on one millionth of a meter, or one thousandth of a millimeter (.000000). Typically used to designate the thickness of High Density liners. High Density liners usually range from 6 to 24 micron in thickness.

- Film Strength: Refers to the physical strength of the can liner. Mil: Measurement based on thousandths of an inch (.000). For example, a .55 mil bag would be .55 thousandths of an inch thick. Common Linear Low Density liners range from .35 to 2.0 mil in thickness. (i.e. .001 = 1 Mil)
 - Post-Consumer Polyethylene: Plastic material recovered from the public and the environment. This material has typically been exposed to a wide variety of contaminants, both from the varied types of products that were carried in the plastic, and also from the many exposures the plastic may have in the environmental settings.
 - · Post-Industrial Polyethylene: Plastic material recovered from industrial sources, typically from machine start-ups, overruns, defective manufacturing processes, and related causes This material is typically clean as it has been in a controlled environment.
 - Source Reduction: Source reduction is decreasing the amount of materials or energy used during the manufacturing or distribution of products and packages. Because it stops waste before it starts, source reduction is the top solid waste priority of Environment Canada.
 - Sustainability: A characteristic of a process or state that can be maintained at a certain level indefinitely.

USEFUL FORMULAS

How to Translate Mils into Micron **Equivalents**

Mil Thickness	Micron Equivalent
0.23	6
0.27	7
0.31	8
0.35	9
0.39	10
0.43	11
0.47	12
0.51	13
0.62	16
0.66	17
0.70	18
0.74	19
0.78	20
0.82	21
0.86	22
0.90	23
0.94	24
0.98	25

How to Convert Microns to Mils

To convert microns to mils, divide the micron by 25.4 to arrive at true mil thickness.

> 7 Microns ÷ 25.4 = .28 Mil 34 Microns ÷ 25.4 = 1.34 Mil

How to Convert Mils to Microns

To convert mil to microns, multiply the mil by 25.4 to arrive at micron thickness.

> 1 Mil = 25.4 Microns .31 Mil x 25.4 = 7.9 Microns

How to Figure Net Case Weights

using the NIST 130 standard.

Linear Low

Width x Length x Mils ÷ 15 x case count ÷ 1000

High Density

Width x Length x Mic x .0027034 x case count ÷ 1000

Measuring for Correct Can Liner Size

BAG WIDTH:

Use 1/2 of the outer circumference of the container.

BAG LENGTH:

Use the height of the container, plus 1/2 of the diameter of the container bottom, plus 3 inches (for overhang). For square or rectangular containers, use the diagonal of the container bottom, rather than the diameter.





3 steps to choosing the right can liner.

The range of sizes, weights, and types of can liners is nearly overwhelming. How do you figure out which can liner you need? The confusion over the variety of products is understandable, but it's not insurmountable. We have developed an easy 3-step method to make shopping for can liners easy.

Determine the proper can liner type.



There are two types of resins commonly used to manufacture can liners: Linear Low and High Density. To decide which one you need, answer this question: "Are sharp objects being thrown away?"

If **yes**, you need Linear Low (gauge/mils).

If **no**, you need High Density (gauge/microns).

What size container does the liner need to fit?



Ideally, you should have about three to four inches of overhang on the trash receptacles. Anything more or less is wasteful of both time and money.

The following are some guidelines to use when choosing the right size can liner.

- A. The litre capacity or the size is usually printed on the container.
- B. Use the bag size calculator on our website: **www.ralston.ca** to determine what size to fit your container.

How much does the liner need to hold?



Here you'll need to do some calculation. You need to determine the average weight of a full can liner n your environment.

Once you have decided on that number, check the product grid on the reverse side of this sheet under the can liner type and size that you have selected. Go across the grid to the column marked "Strength". From here you can find your required holding strength.

DEDICATED SALES TEAM FROM COAST TO COAST



2. Brampton Ontario Plant

135 East Drive Brampton Ontario L6T 1B5

Phone: 905-791-3980 Fax: 905-971-0587

3. Ralston Distribution Center

11 Kenview Boulevard Brampton, Ontario L6T 5G5

Phone: 905-791-3980 Fax: 905-971-0587

4. Drumheller Alberta Plant

1100 South Railway Avenue Drumheller Alberta

T0J0Y0

Phone: 403-823-3468 Fax: 403-823-4596

Ralston and the Environment

Inteplast Group W. Ralston is committed to conducting our business in an environmentally responsible and proactive manner, consistent with our commitment to corporate citizenship, social responsibility and sustainability.

We aim to:

- Conserve natural resources.
- Minimize waste through source reduction and recycling.
- Handle and dispose of wastes through safe, environmentally responsible methods.
- Continue to respond to environmental requirements in the market place.
- Keep at the forefront to help find solutions to environmental concerns in the market.
- Strengthen our core belief that "less is more" the thinner a product can be while still fulfilling its market use, the better the product is.
- Encourage our business partners and suppliers to strive for the same high levels of environmental performance.

We have helped create programs for environmental certifications such as Ecologo for recycling and Compostable bags for food waste.

We were the first in Canada to:

- Introduce linear low density resin
- Introduce anti-bacterial additives
- Obtain Ecologo certification using postconsumer film
- Introduce certified compostable bioresins.









Ralston Quality Plastics 100% CANADIAN





- Certified compostable by BPI (ASTM D6400) and BNQ 0017-088.
- All bags are printed with the compostable certification logo.
- Stock sizes fit most containers. Custom sizes available.
- BIOSAK® Compostable bags are brown in color for easy identification.



Item Number	Width x Length	Strength	Bags/ Roll	Bags/ Case	Colour	Skid East	Skid West
215003	16.75 x 17.5	Regular	10/50's	500	Brown	108	108
215203	20 x 22	Regular	8/50's	400	Brown	108	108
215403	22 x 24	Regular	6/50's	300	Brown	108	108
215603	25 x 30	Regular	4/50's	200	Brown	108	108
216103	26 x 36	Regular	4/50's	200	Brown	108	108
216203	29 x 30	Regular	4/50's	200	Brown	108	108
216303	30 x 38	Regular	3/50's	150	Brown	108	108
216503	35 x 50	Regular	62/Roll & 63/roll	125	Brown	77	77
216703	42 x 48	Regular	8/50's	100	Brown	72	72
216903	48 x 60	Regular	2/50's	100	Brown	77	77
217103	26 x 36	Strong <30 lb	3/50's	150	Brown	108	108
217203	30 x 33	Strong <30 lb	62/Roll & 63/roll	125	Brown	108	108
217303	30 x 38	Strong <30 lb	62/Roll & 63/roll	125	Brown	108	108
218503	35 x 50	X-St <50 lb	1/75	75	Brown	77	77
218703	42 x 48	X-St <50 lb	1/50	50	Brown	72	72

Label Key: Regular Strong Extra Stron







Ralston Quality Plastics 100% CANADIAN

2400 Series



- 2400 Series Clear Food Contact Bags are approved by the Canadian Food Inspection Agency.
- Manufactured with food safe premium resins, these crystal clear polyethylene bags are ideal for packaging fresh/frozen meat/poultry stored at refrigerated and frozen temperatures.
- · Available in various sizes and strengths.

Clear Food Contact Bags

Professional Food Grade Approved

Item Number	Width x Length	Strength	Bags/ Case	Colour	Skid East	Skid West
245200	20" x 22"	Regular	500	Clear	108	108
245600	24" x 24"	Regular	500	Clear	108	108
246100	26" x 36"	Regular	250	Clear	108	108
246300	30" x 38"	Regular	250	Clear	108	108
246400	35" x 47"	Regular	200	Clear	77	77
246500	35" x 50"	Regular	200	Clear	77	77
247100	26" x 36"	Strong	200	Clear	108	108
247300	30" x 38"	Strong	200	Clear	108	108
247500	35" x 50"	Strong	125	Clear	77	77
247700	42" x 48"	Strong	100	Clear	72	72
248100	26" x 36"	Extra Strong	125	Clear	108	108
248500	35" x 50"	Extra Strong	100	Clear	77	77
248700	42" x 48"	Extra Strong	75	Clear	72	72

Label Key: Regular Strong Extra Strong





- High quality resin blended with post-industrial recycled resin—high strength bags with less plastic.
- 2500 Series product line is made from a virgin rich blend of recycled post-industrial LLDPE and premium Super Hexene resin. The 2500 line is our thickest line. All cases have perforated tabs on the side for individual bag dispensing.

Industrial Garbage Bags

Premium Black

ltem Number	Width x Length	Strength	Bags/ Case	Colour	Skid East	Skid West
255201	20" x 22"	Regular	500	Black	108	108
255401	22" x 24"	Regular	500	Black	108	108
256101	26" x 36"	Regular	250	Black	108	72
256301	30" x 38"	Regular	250	Black	108	72
256501	35" x 50"	Regular	200	Black	66	55
257101	26" x 36"	Strong	200	Black	108	72
257301	30" x 38"	Strong	200	Black	108	72
257501	35" x 50"	Strong	125	Black	77	66
257701	42" x 48"	Strong	100	Black	72	72
258101	26" x 36"	Extra Strong	125	Black	108	72
258301	30" x 38"	Extra Strong	125	Black	108	72
258501	35" x 50"	Extra Strong	100	Black	66	55

Label Key: Regular Strong Extra Strong

EcoLogo™-Certified CCD-126/UL-126 Garbage Bags





2600 Series



A true indication that "less is more" this product line is certified by the Ecologo program CCD-126 for garbage bags. Contains recycled plastics collected from household blue box programs as well as post industrial-use markets.

W. Ralston 2600 Series is committed to improve environmental quality:

- by reducing energy.
- by reducing materials consumption.
- by reducing the impacts of pollution.
- Meet government and industry safety and performance standards
- Meet requirements of Fisheries Act and the Canadian Environmental Protection Act (CEPA) for manufacture and transport.
- Contains both post-consumer and household post-consumer material.

EcoLogo™-Certified CCD-126/UL-126 Garbage Bags





Industrial Garbage Bags

Value Plus-Black

ltem Number	Width x Length	Strength	Bags/ Case	Colour	Skid East	Skid West
265101	18" x 20"	Regular	500	Black	108	108
265201	20" x 22"	Regular	500	Black	108	108
265301	22" x 20"	Regular	500	Black	108	108
265401	22" x 24"	Regular	500	Black	108	108
265501	24" x 22"	Regular	500	Black	108	108
266101	26" x 36"	Regular	250	Black	108	72
266201	28" x 40"	Regular	200	Black	108	90
266301	30" x 38"	Regular	250	Black	108	72
266401	35" x 47"	Regular	200	Black	66	66
266501	35" x 50"	Regular	200	Black	66	66
266601	38" x 40"	Regular	200	Black	77	66
266701	42" x 48"	Regular	125	Black	72	72
267101	26" x 36"	Strong	200	Black	108	90
267201	28" x 40"	Strong	200	Black	108	72
267301	30" x 38"	Strong	200	Black	108	72
267401	35" x 47"	Strong	125	Black	77	77
267501	35" x 50"	Strong	125	Black	77	77
267701	42" x 48"	Strong	100	Black	72	72
268101	26" x 36"	Extra Strong	125	Black	108	72
268301	30" x 38"	Extra Strong	125	Black	108	72
268501	35" x 50"	Extra Strong	100	Black	77	77
268701	42" x 48"	Extra Strong	75	Black	72	72
269501	35" x 50"	Super Strong	75	Black	77	66
269701	42" x 48"	Super Strong	50	Black	72	72

Label Key: Regular Strong Extra Strong Super Strong



 High quality resin blended with recycled post industrial resin – high strength bags with less plastic. Similar to 2500 Series but thinner walls with less plastic.

EcoLogo™-Certified CCD-126/UL-126 Garbage Bags





Industrial Garbage Bags

Recycled Black

Item Number	Width x Length	Strength	Bags/ Case	Colour	Skid East	Skid West
275101	18" x 20"	Regular	500	Black	108	108
275201	20" x 22"	Regular	500	Black	108	108
275301	22" x 20"	Regular	500	Black	108	108
275401	22" x 24"	Regular	500	Black	108	108
275501	24" x 22"	Regular	500	Black	108	108
276101	26" x 36"	Regular	250	Black	108	72
276201	28" x 40"	Regular	200	Black	108	90
276301	30" x 38"	Regular	250	Black	108	72
276401	35" x 47"	Regular	200	Black	66	66
276501	35" x 50"	Regular	200	Black	66	55
276601	38" x 40"	Regular	200	Black	77	55
276701	42" x 48"	Regular	125	Black	72	72
277101	26" x 36"	Strong	200	Black	108	72
277201	28" x 40"	Strong	200	Black	108	72
277301	30" x 38"	Strong	200	Black	108	72
277401	35" x 47"	Strong	125	Black	77	77
277501	35" x 50"	Strong	125	Black	77	77
277701	42" x 48"	Strong	100	Black	72	72
278101	26" x 36"	Extra Strong	125	Black	108	90
278301	30" x 38"	Extra Strong	125	Black	108	72
278501	35" x 50"	Extra Strong	100	Black	77	66
278701	42" x 48"	Extra Strong	75	Black	72	72
279501	35" x 50"	Super Strong	75	Black	77	66
279701	42" x 48"	Super Strong	50	Black	72	72

2800 Series



 2800 Series Industrial Garbage Bags frosted and black are made from high quality high molecular weight – high density resin. Premium quality resins bag making technology ensure optimum quality control and consistency. These bags have exceptional strength and are ideal for heavy, wet trash. These bags are in rolls easily dispensed from the perforated tabs located on the side of each case.

Industrial Garbage BagsHigh Density Frosted

Label Key: Regular Strong Extra Strong Super Strong

ltem Number Width x Length Bags/ Case Rolls/ Case Skid East Skid West Colour Strength 105 282290 20" x 22" Utility 6 micron Frosted 1000 20 105 282291 20" x 22" Utility 6 micron 1000 105 Black 20 105 282391 22" x 20" Utility 6 micron Black 1000 20 72 72 282490 22" x 24" Utility 6 micron Frosted 1000 20 72 72 Utility 6 micron 282491 22" x 24" Black 1000 20 72 72 282590 24" x 22" Utility 6 micron Frosted 1000 20 72 72 282591 24" x 22" Utility 6 micron Black 1000 20 72 72 283290 20" x 22" Utility 8 micron Frosted 1000 20 105 105 283490 22" x 24" Utility 8 micron Frosted 1000 20 72 72 283491 22" x 24" Utility 8 micron Black 1000 20 72 72 Regular 13 micron 20 55 55 286190 26" x 36" Frosted 500 286191 26" x 36" Regular 13 micron Black 500 20 55 55 286390 30" x 38" Regular 13 micron Frosted 500 20 55 55 30" x 38" Regular 13 micron 500 20 55 286391 Black 55 36" x 50" Regular 13 micron Frosted 250 10 56 286590 56 36" x 50" Regular 13 micron 250 10 56 286591 Black 56 286790 43" x 48" Regular 14 micron Frosted 200 8 63 63 287190 26" x 36" Strong 15 micron Frosted 500 20 55 55 287390 30" x 38" Strong 15 micron Frosted 500 20 55 55 287391 30" x 38" Strong 15 micron Black 500 20 55 55 287590 36" x 50" Strong 15 micron Frosted 250 10 56 56 36" x 50" 250 10 56 56 287591 Strong 15 micron Black 287790 43" x 48" Strong 16 micron Frosted 200 8 63 63

Black

Black

Frosted

200

200

200

8

10

10

Label Key: Utility Regular Strong Extra Strong

Strong 16 micron

X-Strong 21 micron

X-Strong 21 micron

43" x 48"

36" x 50"

36" x 50"

287791

288590

288591

63

56

56

63

56



- Made with a virgin rich blend of recycled post-industrial and premium LLDPE resin.
- Meet government and industry safety and performance standards.
- Meet requirements of Fisheries Act and the Canadian Environmental Protection Act (CEPA) for manufacture and transport.
- · Use Non-toxic inks.
- · Contain post-consumer material.
- · Contain household post-consumer material.





These recycled resins are often discoloured, especially those used for manufacturing clear type transparent bags.

The discolouration will be visible in the finished product, giving the transparent bag a slight tint of colour.

That colour tint will vary from batch to batch, a result of the batch processes for recycling plastic film collected at recycling centres.

This slight discolouration does not affect the overall performance or quality of the transparent bags.

Industrial Garbage Bags

Transparent and Colours

Item Number	Width x Length	Strength	Bags/ Case	Colour	Skid East	Skid West
295200	20" x 22"	Regular	500	Transparent	108	108
295207	20" x 22"	Regular	500	Green	108	108
295208	20" x 22"	Regular	500	Blue	108	108
295210	20" x 22"	Regular	500	White	108	108
295310	22" x 20"	Regular	500	White	108	108
295400	22" x 24"	Regular	500	Transparent	108	108
295600	24" x 24"	Regular	500	Transparent	108	108
296100	26" x 36"	Regular	250	Transparent	108	108
296150	26" x 36"	Enhanced	250	Transparent	108	72
296300	30" x 38"	Regular	250	Transparent	108	108
296350	30" x 38"	Enhanced	250	Transparent	108	72
296400	35" x 47"	Regular	200	Transparent	77	77
296500	35" x 50"	Regular	200	Transparent	77	77
296550	35" x 50"	Enhanced	200	Transparent	66	55
297100	26" x 36"	Strong	200	Transparent	108	108
297107	26" x 36"	Strong	200	Green	108	108
297108	26" x 36"	Strong	200	Blue	108	108
297300	30" x 38"	Strong	200	Transparent	108	108
297307	30" x 38"	Strong	200	Green	108	108
297308	30" x 38"	Strong	200	Blue	108	108
297500	35" x 50"	Strong	125	Transparent	88	77
297507	35" x 50"	Strong	125	Green	88	88
297508	35" x 50"	Strong	125	Blue	88	77
297550	35" x 50"	Enhanced Strong	125	Transparent	77	66
297700	42" x 48"	Strong	100	Transparent	72	72
298100	26" x 36"	Extra Strong	125	Transparent	108	108
298102	26" x 36"	Extra Strong	125	Red	108	108
298105	26" x 36"	Extra Strong	125	Yellow	108	108
298300	30" x 38"	Extra Strong	125	Transparent	108	108
298500	35" x 50"	Extra Strong	100	Transparent	88	77
298507	35" x 50"	Extra Strong	100	Green	88	77
298508	35" x 50"	Extra Strong	100	Blue	88	77
298700	42" x 48"	Extra Strong	75	Transparent	72	72

Label Key:

Regular

Strong Extra Strong





Household post-consumer material means material collected from curbside and depot collection programs serving individual household and apartments.

Post-consumer material means a product which has served its end-use at the consumer level, has been discarded by the consumer, and would, unless diverted, enter the waste stream. This includes household post-consumer material.

Recycled material means post-consumer material and pre-consumer material. It does not include by-products of an industrial process that can be, and regularly are, used in either the same process, or in a different process, except that proportion which originated as post-consumer material and pre-consumer material.



Curb Side Bin Liners

Natural and Black

Item Number	Size	Gauge (Mil)	Bags/ Case	Gallon Capacity	Colour	Cases/ Skid
L576420C	31" x 26" x 64"	2.0	50	50	Natural	50
L637020C	36" x 28" x 70"	2.0	50	65/90	Natural	50

Label Key: Strong

Ralston Quality Plastics 100% CANADIAN





Asbestos Abatement Bags

Yellow and Natural

Item Number	Width x Length	Strength	Gauge (Mil)	Case Pack	Colour	Print	Skid E/W
600405	26" x 40"	Strong	3.00	100	Yellow	Asbestos	48
600505	33" x 50"	Strong	3.00	100	Yellow	Asbestos	48
600605	35" x 60"	Strong	3.00	75	Yellow	Asbestos	48
600705	26" x 40"	Generic	2.60	100	Yellow	Asbestos	48
600805	33" x 50"	Generic	2.60	100	Yellow	Asbestos	48
600905	35" x 60"	Generic	2.60	75	Yellow	Asbestos	48
601000	26" x 40"	Clear	3.00	100	Clear		48
601100	33" x 50"	Clear	3.00	100	Clear		48
601200	35" x 60"	Clear	3.00	75	Clear		48

Label Key: Strong

Asbestos Abatement

Poly Tubing

Item Number	Width x Length	Description	Gauge (Mil)	Case Pack	Colour	Skid E/W
800100	16 x 500'	Poly Tubing Clear	4.00	1	Clear	12
800200	20 x 500'	Poly Tubing Clear	4.00	1	Clear	12





Isolation Bags

In Stock

Item Number	Width x Length	Gauge (Mil)	Bags/ Case	Colour	Print	Skid E/W
627405	20 x 22	1.30	250	Yellow	Bio Hazard	108
636405	24 x 30	1.40	200	Yellow	Bio Hazard	108
629105	26 x 36	1.55	125	Yellow	Bio Hazard	108
628805	30 x 38	1.55	125	Yellow	Bio Hazard	108
628302	30 x 38	1.40	125	Red	Bio Hazard	108
627805	30 x 40	1.40	125	Yellow	Bio Hazard	108
637005	40 x 44	2.00	100/roll	Yellow	Bio Hazard	54
679800	30 x 38	0.80	10/25's	Clear	Soiled Linen	77
679808	30 x 38	0.80	10/25's	Blue	Soiled Linen	77



- Complete sanitation management solution in Linear Low Density.
- Special in-stock and minimum-run coloured and printed bags.

Industrial Garbage Bags Special Run - 45 Day Lead Time

Item Number	Width x Length	Gauge (Mil)	Bags/ Case	Colour	Print
661901	20 x 28	1.35	300	Black	
648700	26 x 36	1.35	125	Clear	
601000	26 x 40	3.00	100/roll	Clear	
627200	30.5 x 50	1.03	200	Clear	
662001	30 x 33	0.70	250	Black	
634308	31 x 31	0.64	250	Blue	
620808	35 x 50	1.35	75	Blue	
667701	35 x 50	3.50	100/roll	Black	
690803	35 x 60	0.80	100	Brown	Biosak
601200	35 x 60	3.00	75/roll	Clear	
685806	36 x 50	0.80	200	Orange	
633300	48 x 60	1.55	50	Clear	

Industrial Garbage Bags

Special - In Stock

Item Number	Width x Length	Gauge (Mil)	Case Pack	Colour	Minimum Order
637508	20 x 22	0.70	500	Blue	1
629700	24 x 30	0.64	250	Clear	1
628001	24 x 30	0.65	250	Black	1
628405	26 x 36	0.80	250	Yellow	1
685706	26 x 36	0.80	250	Orange	1
685508	26 x 36	0.85	250	Blue	1
629500	28 x 40	1.55	125	Clear	1
648400	30 x 38	0.97	125	Clear	1
628705	30 x 38	1.10	200	Yellow	1
628905	30 x 38	1.55	125	Yellow	1
685608	35 x 47	0.85	200	Blue	1
630100	35 x 47	1.95	100	Clear	1
633605	35 x 50	0.70	200	Yellow	1
637606	35 x 50	1.40	100	Orange	1
656000	35 x 50	1.75	100	Clear	1
682106	35 x 50	2.70	50	Orange	1
667501	35 x 50	3.00	100/roll	Black	1
682001	35 x 50	6.00	30/roll	Black	1
686600	42 x 48	0.60	125	Clear	1
680400	42 x 50	2.50	40	Clear	1
629705	42.5 x 48	1.30	75	Yellow	1
600200	46.5 x 50	1.70	100	Clear	1
655301	46.5 x 50	1.70	100	Black	1

SUPERSAK®

Retail Contractor Bags











SUPERSAK® Contractor Bags Item No. 37801

- 33" X 45"
- Black
- 2.20 MIL Bags
- 32 bags per box
- Perforated tear off roll
- Dispenser carton
- 96 boxes per skid

SUPERSAK[®] Bags Ultra Tough Item No. 37800

- 33" X 45"
- Clear
- 2.20 MIL Bags
- 32 bags per box
- Perforated tear off roll
- Dispenser carton
- 96 boxes per skid

SUPERSAK[®] 3 MIL Bags Item No. 37901

- 33" X 48"
- Black
- 3 MIL Bags
- 30 bags per box
- Perforated tear off roll
- · Dispenser carton
- 96 boxes per skid

SUPERSAK® 3 MIL Bags Item No. 37900

- 33" X 48"
- Clear
- 3 MIL Bags
- 30 bags per box
- Perforated tear off roll
- Dispenser carton
- 96 boxes per skid

SUPERSAK[®] Bags Ultra Tough Item No. 38001

- 35" X 50"
- Black
- 3 MIL Bags
- 50 bags per box
- Perforated tear off roll
- Dispenser carton
- 66 boxes per skid

Disposable Gloves

Inteplast / W. Ralston has gloves for a variety of applications. They can be used for foodservice, janitorial, healthcare, hospitality and schools. From vinyl to nitrile to poly and hybrid, our gloves are sure to meet our customers' needs. Our vinyl gloves are an excellent choice for those who are looking for a latex free alternative. Our nitrile gloves are super strong and do an exceptional job creating a barrier of protection. Finally, our poly gloves offer superior comfort and fit while also providing another durable option that offers good barrier protection. Our vinyl gloves also come in both powdered and powder-free options.

Vinyl Gloves



Colour Natural

Description

 Premium quality polyvinyl chloride (PVC)

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- Food Service
- General Purpose

Benefits

· Latex free to minimize the risk of allergic reaction

		Code	0.20	Pack	Pallet	Layer	Cube
Kane		Powdered	k				
		VP001-C	Small	10/100	60	12	0.76
	NO NO LA DOTA	VP002-C	Medium	10/100	60	12	0.76
	LARGE	VP003-C	Large	10/100	60	12	0.76
	h	VP004-C	X-Large	10/100	60	12	0.76
VINTL GLOVES POUNDERS 100 PIECES		Powder F	ree				
	NO PIECES	VF001-C	Small	10/100	60	12	0.76
		VF002-C	Medium	10/100	60	12	0.76
		VF003-C	Large	10/100	60	12	0.76
Vinyl & Latex gloves availal	ble in exam grade - large volume order	VF004-C	X-Large	10/100	60	12	0.76

Nitrile Gloves

Colour

- **Description**
- Synthetic polymer material Alternative for Latex Allergies

Applications

- Healthcare
- Industrial Automotive
- Inspections Chemical Handling
- General Purpose and Exam Grade

Benefits

- · Strong barrier of protection from water, solvents, and chemicals with a very low rate of leakage.
- · Elastic, durable and strong, not easily torn or punctured.



Also available in white/black nitrile - large volume order

Product Code	Size	Cases/ Pack	Cases/ Pallet	Cases/ Layer	Case Cube
Powder F	ree				
NF201	Small	10/100	48	12	0.76
NF202	Medium	10/100	48	12	0.76
NF203	Large	10/100	48	12	0.76
NF204	X-Large	10/100	48	12	0.76

Poly Gloves



Clear

Description

• HDPE Embossed Material

Applications

- Restaurants Light application
- Delis with one time use
- Supermarkets
- Food Preparation

	er		

• Embossed for comfort for food prep and when handling light applications.

Case Cube

0.35

0.35

0.35





Product Size Code Pack Pallet Layer **Powder Free** GL-MD2K-C Medium 4/500 60 12 GL-LG2K-C Large 4/500 60 12 GL-XL2K-C X-Large 4/500 60 12

Hybrid Gloves

Colour Natural

Description

- Thicker guage for extra strength
- Improved tact for better gripping · Improved formula for better
- stretch

Applications

- Food Service Supermarkets
- Preparations Schools Nursing Homes
- Restaurants Bakeries Janitorial/Office
- Delis Cleaning

Benefits

- · Deeper embossing for textured feel
- · Latex-free, vinyl-free, and powder-free to minimize allergice reactions
- Free of DOP/DEHP substances
- FDA approved for food contact



Product Code	Size	Cases/ Pack	Cases/ Pallet	Cases/ Layer	Case Cube
HYBF201	Small	5/200	105	15	0.33
HYBF202	Medium	5/200	105	15	0.33
HYBF203	Large	5/200	105	15	0.33
HYBF204	X-Large	5/200	105	15	0.33





- All our film is packed in clear PE sleeves with product identification labels both inside and outside the sleeve.
- All pallets are wrapped for safer transportation and easier storage.
- Colour coded labels are provided for identification of size and product type.
- · Available with custom formulas.
- Available in custom lengths and widths.
- Warehoused in three locations across the country.
- Linear rich formula provides superior strength.

ProshieldGeneral Purpose Polyethylene Film

	Item Number	Width Lengtl	x Fold	Strengt	h Core Lei (Inche		Colour	Skid Qty East	Skid Qty West
	420102	16 x 75	i0 LF	Light - 4 R	olls 12.5	1000	Red	60	60
	421000	72 x 25	0 CF	Light	37	1500	Clear	156	156
	431000	72 x 25	0 CF	Medium	37	1500	Clear	90	90
	441000	72 x 25	0 CF	Heavy	37	1500	Clear	110	64
	421300	102 x 5	i9 JF	Light	53	500	Clear	306	306
	431300	102 x 5	i9 JF	Medium	53	500	Clear	210	210
	441300	102 x 5	i9 JF	Heavy	53	500	Clear	156	156
	411400	102 x 1	77 JF	Utility	53	1500	Clear	225	225
	421400	102 x 1	77 JF	Light	53	1500	Clear	156	156
	431400	102 x 1	77 JF	Medium	53	1500	Clear	90	90
	441400	102 x 1	77 JF	Heavy	53	1500	Clear	72	72
	431500	120 x 1	00 4F	Medium	31	1000	Clear	110	110
	432800	120 x 1	00 CF	Medium	62	1000	Clear	156	156
	441500	120 x 1	00 4F	Heavy	31	1000	Clear	72	72
	442800	120 x 1	00 CF	Heavy	62	1000	Clear	110	110
	442801	120 x 1	00 CF	Heavy	62	1000	Black	110	110
	451500	120 x 1	00 4F	Extra Hea	vy 31	1000	Clear	49	49
	421600	120 x 1	50 4F	Light	31	1500	Clear	143	143
	422900	120 x 1	50 CF	Light	62	1500	Clear	168	168
	431600	120 x 1	50 4F	Medium	31	1500	Clear	72	72
	441600	120 x 1	50 4F	Heavy	31	1500	Clear	56	56
	451600	120 x 1	50 4F	Extra Hea	vy 31	1500	Clear	30	30
	441700	120 x 1	67 4F	Heavy	31	1670	Clear	49	49
	431800	120 x 2	50 4F	Medium	n 31	2500	Clear	49	49
	421900	120 x 5	00 4F	Light	31	5000	Clear	49	49
	432000	144 x 1	00 4F	Medium	37	1200	Clear	90	90
	442000	144 x 1	00 4F	Heavy	37	1200	Clear	72	72
	422400	240 x 1	00 4F	Light	62	2000	Clear	169	169
	432400	240 x 1	00 4F	Medium	1 62	2000	Clear	90	90
	442400	240 x 1	00 4F	Heavy	62	2000	Clear	64	64
	442401	240 x 1	00 4F	Heavy	62	2000	Black	64	64
	452400	240 x 1	00 4F	Extra Hea	vy 62	2000	Clear	42	42
Labe	l Key:	Light	Medium	Utility	Heavy	Extra Heavy			





- Improved outdoor weather resistance to prevent premature damage from exposure to ultraviolet light.
- Made from a quality virgin LLDPE blend.
- Longer oxidative induction time protects against premature degradation.
- · Available in custom lengths and widths.
- Specially packaged to inhibit UV damage.
- Labels are provided for easy identification of size, both inside and outside the sleeve.
- · All pallets are overwrapped.
- Warehoused in three locations across the country.

Proshield

Premium Vapour Barrier Film - CGSB - Pure Virgin Resin

ltem Number	Width x Length	Fold	Gauge (Mil)	Core Length (Inches)	Square Feet	Colour	Skid Qty East	Skid Qty West
500201	12 x 300	LF	6.00	12.5	300	Black	144	144
500200	12 x 300	LF	6.00	12.5	300	Clear	144	144
500300	16 x 375	LF	6.00	17	500	Clear	84	84
501900	102 x 177	CF	6.00	53	1500	Clear	60	60
502000	102 x 59	JF	6.00	53	500	Clear	90	90
502100	102 x 177	JF	6.00	53	1500	Clear	36	36
502200	102 x 177	Reverse JF	6.00	53	1500	Clear	60	60
502300	102 x 100	JF	6.00	53	850	Clear	56	56
502400	102 x 118	JF	6.00	53	1000	Clear	49	49
502500	114 x 105	JF	6.00	62	1000	Clear	56	56
502700	114 x 158	CF	6.00	62	1500	Clear	60	60
503000	120 x 100	4F	6.00	31	1000	Clear	36	36
503100	120 x 150	4F	6.00	31	1500	Clear	25	25
503200	120 x 100	CF	6.00	62	1000	Clear	56	56
503300	120 x 150	CF	6.00	62	1500	Clear	36	36
503500	124 x 146	CF	6.00	62	1500	Clear	60	60
503900	148 x 122	4F	6.00	38	1500	Clear	42	36
504000	240 x 100	4F	6.00	62	2000	Clear	30	30
501710	102 x 177	JF	6.00	53	1500	White	36	36
501810	120 x 100	CF	6.00	62	1000	White	56	56
504100	120 x 100	CF	10.00	62	1000	Clear	30	30
504200	240 x 100	4F	10.00	62	2000	Clear	16	16

Painter-Contractor Grade Drop Sheets





- Dispenser box
- 12 boxed rolls per case
- 30 cases per pallet



9 ft x 400 ft 2.7 m x 121.9 m Item No. 30500

- Dispenser box
- 160 boxes per pallet

- 9 ft wide
- Available in two lengths: 50 ft and 400 ft
- Frosted
- · Light weight
- · High strength
- · High density film
- Perfect for taping, draping and drop sheet cover

Cover It-Plastic Drop Sheets



Product Number	33100
Description	.Roll-Clipstrip
Grade	Utility
Colour	Clear
Size	8' x 12'
Boxes/Case	24/1's
Cases/Pallet	Boxed



Product Number	131100
Description	Flat Roll
Grade	Utility
Colour	Clear
Size	10' x 25'
Boxes/Case	16 / 1's
Cases/Pallet	Sleeve



Product Number	33200
Description	.Roll-Clipstrip
Grade	Standard
Colour	Clear
Size	8' x 12'
Boxes/Case	12/1's
Cases/Pallet	Boxed



Product Number	131200
Description	Flat Roll
Grade	. Standard
Colour	Clear
Size	10' x 25'
Boxes/Case	9 / 1's
Cases/Pallet	Sleeve



Product Number	33300
Description	.Roll-Clipstrip
Grade	Heavy
Colour	Clear
Size	8' x 12'
Boxes/Case	12 / 1's
Cases/Pallet	Boxed



Product Number	131300
Description	Flat Roll
Grade	Heavy
Colour	Clear
Size	10' x 25'
Boxes/Case	6 / 1's
Cases/Pallet	Sleeve



Retail Compostable Bags

Kitchen Compostable Bags 20 per box



Item No	50303
Color:	. Brown
Size:16.75"	x 17.5"
Boxes/Case:	24/20's
Case/Pallet·	50

Norseman Curbside Bags 10 per box



Item No	50603
Color:	Brown
Size:	25" x 30"
Boxes/Case:	24/10's
Case/Pallet:	50

Kitchen Compostable Bags 100 per box



Item No	53503
Color:	. Brown
Size:16.75"	x 17.5"
Boxes/Case:	7/100's
Case/Pallet·	45

Rehrig 40 Liter Bags 10 per box



Item No	50703
Color:	Brown
Size:	29" x 30"
Boxes/Case:	24/10's
Case/Pallet:	50

Kitchen Compostable Bags 60 per box



Item No	54603
Color:	Brown
Size:16.7	5" x 17.5"
Boxes/Case:	12/60's
Case/Pallet:	48

Leaf and Yard Bags 10 per box



Item No	51303
Color:	Brown
Size:	30" x 33'
Boxes/Case:	20/10's
Case/Pallet:	30

Kitchen Compostable Bags 20 per box



ltem No	50503
Color:	Brown
Size:	22" x 24"
Boxes/Case:	24/20's
Case/Pallet:	72
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Cart Bags 10 per box



51603
Brown
" x 60"
.20/5's
30



Food & Utility Poly Bags

Clear, Flat Pack



- · Crystal clear with high gloss
- Made from prime virgin resins to provide strength needed for various applications
- Flat packed
- Unique Dispensing Boxes

ltem Number	Capacity	Gauge (Mil)	Width	Gusset	Length	Bags/ Case	Skid E/W
PB040208LT	1 LB	0.6	4	2	8	1000	240
PB040212LT	2 LB	0.6	4	2	12	1000	189
PB050313	5 LB	0.6	5	3	13	1000	280
PB050315	6 LB	0.68	5	3	15	1000	180
PB060312LT	6.5 LB	0.6	6	3	12	1000	180
PB060315LT	7 LB	0.6	6	3	15	1000	120
PB070316	8 LB	0.6	7	3	6	1000	200
PB080418LT	10 LB	0.6	8	4	18	1000	120
PB100420R	12 LB	0.68	10	4	20	1000	72
PB100824M	18 LB	0.85	10	8	24	500	72
PB120626	20 LB	1.2	12	6	26	500	72



Retail Ready Shipper

ltem Number	Width x Length	Usage	Package	Colour	Cases Pallet
40110	20" x 23.25"	Kitchen	12/48's	White	80

- 95% Less Retail Packaging
- Rollform wrapped in a paper label
- No Knife Tear Away Carton
- Tie Flap Closure
- 48 bags per roll
- 12 rolls per case



Item Number	Width x Length	Usage	Package	Colour	Cases Pallet
40401	26" x 34.75"	Garbage	12/20's	Black	64

- 95% Less Retail Packaging
- Rollform wrapped in a paper label
- No Knife Tear Away Carton
- Tie Flap Closure
- Ecologo Certified CCD-126 garbage bags made with recycled plastics including plastic collected from household blue box programs
- 20 bags per roll
- 12 rolls per case







Food Wrap



Roll & Wrap 1001™

11" x 1001' 28cm x 305m Item No. 701500

- Dispenser box with safety slider blade
- 12 per case 33 cases per pallet
- PVC film

Our Product Lines -



Industrial Film

Ralston manufactures industrial film in both Alberta and Ontario. With film extruders and dies capable of supplying wide width and extra long jumbo rolls, we produce quality film products that meet many industrial applications across the country. From lining tractor trailers to protecting industrial machinery and hundreds of uses in-between, our film is extra tough and durable.

We also produce a wide variety of government approved construction films, made from virgin resins and UV resistance masterbatch. We're committed to this market and were the first company in Canada to get accreditation with CGSB.



Industrial Garbage Bags

Ralston was a pioneer in the garbage bag market, manufacturing our first products in the early 1960's. Since then, we have expanded our product line to include the widest variety of products manufactured by any company in the country. We take our position as a market leader very seriously. We were the first in Canada to introduce linear low density resin, the first to introduce an anti-bacterial additive, the first to obtain Ecologo certification for the use of post-consumer film, the first to offer one-at-a-time bag dispensing, the first to introduce degradable film, the first to introduce certified compostable bio-resins.



Retail Products

Ralston has been involved in Consumer markets since we first began producing polyethylene plastic film over 50 years ago. We now offer a complete assortment of traditional garbage bag products under the Supersak brand including kitchen, outdoor, drawstring.

We also specialize in the growing market for recycling bags – transparent blue for dry recyclables, clear yard waste and transparent green for kitchen organics. Besides our own brand, we are one of the largest Canadian suppliers of private label bags and food cling wrap, marketed by an assortment of food store and mass merchandiser retailers in the country.

Our involvement in the retail market also includes producing clear plastic drop sheets and tarps to hardware and paint stores across Canada. We offer our own Cover-It brand or private label products.



Biosak Compostable Bags & Film

Ralston has been a pioneer in developing the new and growing market for certified compostable bioplastics in Canada. In recognizing that the marketplace was demanding new solutions for solid waste disposal management, we were the first Canadian company to produce certified compostable bags. This material, marketed under the Biosak brand, facilitates the collection of organic waste and is now sold through traditional retail outlets from coast-to-coast. We have also launched an industrial line of Biosak bags, packed in large quantities, for use in the growing Institutional, Commercial and Food service marketplaces.

All these compostable products are certified by both Canada's BNQ certification program and by the Biodegradable Product Institute in the United States. Biosak meets all the requirements of ASTM D6400-04 and the BNQ 9011/911.

